

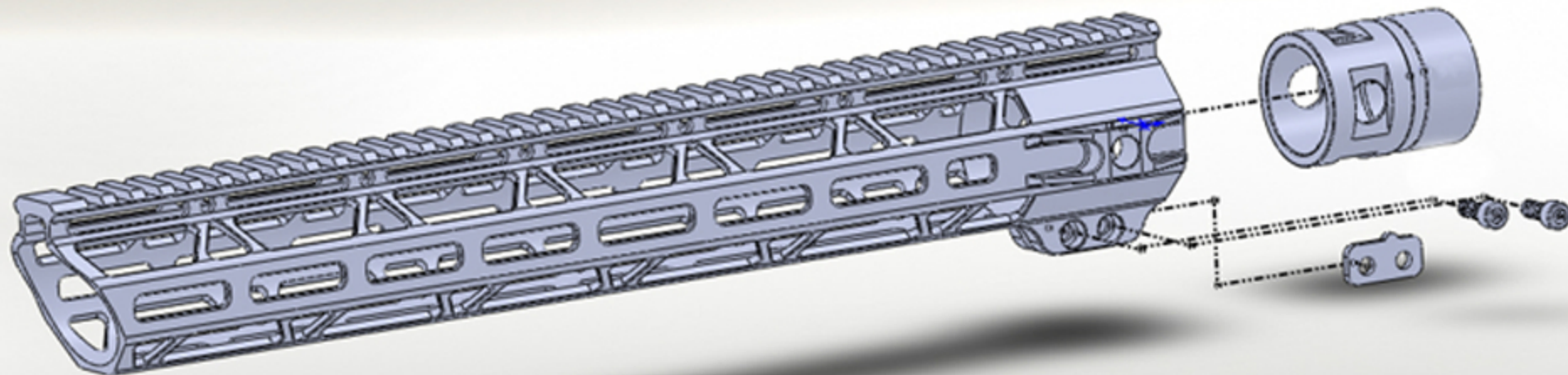


BILLET

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MLA/KMA Hand Guard Installation

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- 1. Ensure weapon is clear and unloaded**
- 2. Apply anti-seize to barrel nut threads**
- 3. Torque barrel nut to 45 ft/lbs**
- 4. Install hand guard over barrel nut and align with upper**
There should be a slight drag between the two parts
- 5. Install key seat into slot and align the bolt holes**
(The radius tab on the key seat should fit into the groove on the barrel nut)
- 6. Install the two 10/32 bolts and torque to 90 in/lbs**
The key seat should be tight inside the slot and the hand guard should not rotate.